

Date: Tuesday, 4/17/2007 3:47:02 PM  
 User: Kim Johnston

## Process Sheet

*SP/17*

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BEARING	
Job Number	: 31888 ~ 1		Part Number	: D2611	
Estimate Number	: 10807		Drawing Number	: D2611	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 4/17/2007 S.O. No. : N/A		Drawing Revision	: REV.C	
Prsh Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 4/24/2007	
Previous Run	: 31190		Qty:	80	Um: Each
Written By			Checked & Approved By		
Comment			: Est Rev B 99.06.23 Re-format DM Change to SS; Change Supplier- Rev.C 07.03.14 EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING  
		Comment: PURCHASING Issue P/O: <u>3585</u> <u>20/04/19</u> Purchase part as per Dwg D2611 Possible supplier: McMaster P/N: 63215K34 Material release note required
2.0	63215K34	Bearing  
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s) Bearing
3.0	PACKAGING 1	PACKAGING RESOURCE #1  
		Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure certificate of conformity is attached
4.0	QC6	DIMENSIONAL CHECK  
		Comment: DIMENSIONAL CHECK
5.0	PACKAGING 1	PACKAGING RESOURCE #1  
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA: D1 Date: 07/05/01  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 4/17/2007 3:47:02 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BEARING

Job Number: 31888

Part Number: D2611

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(85)

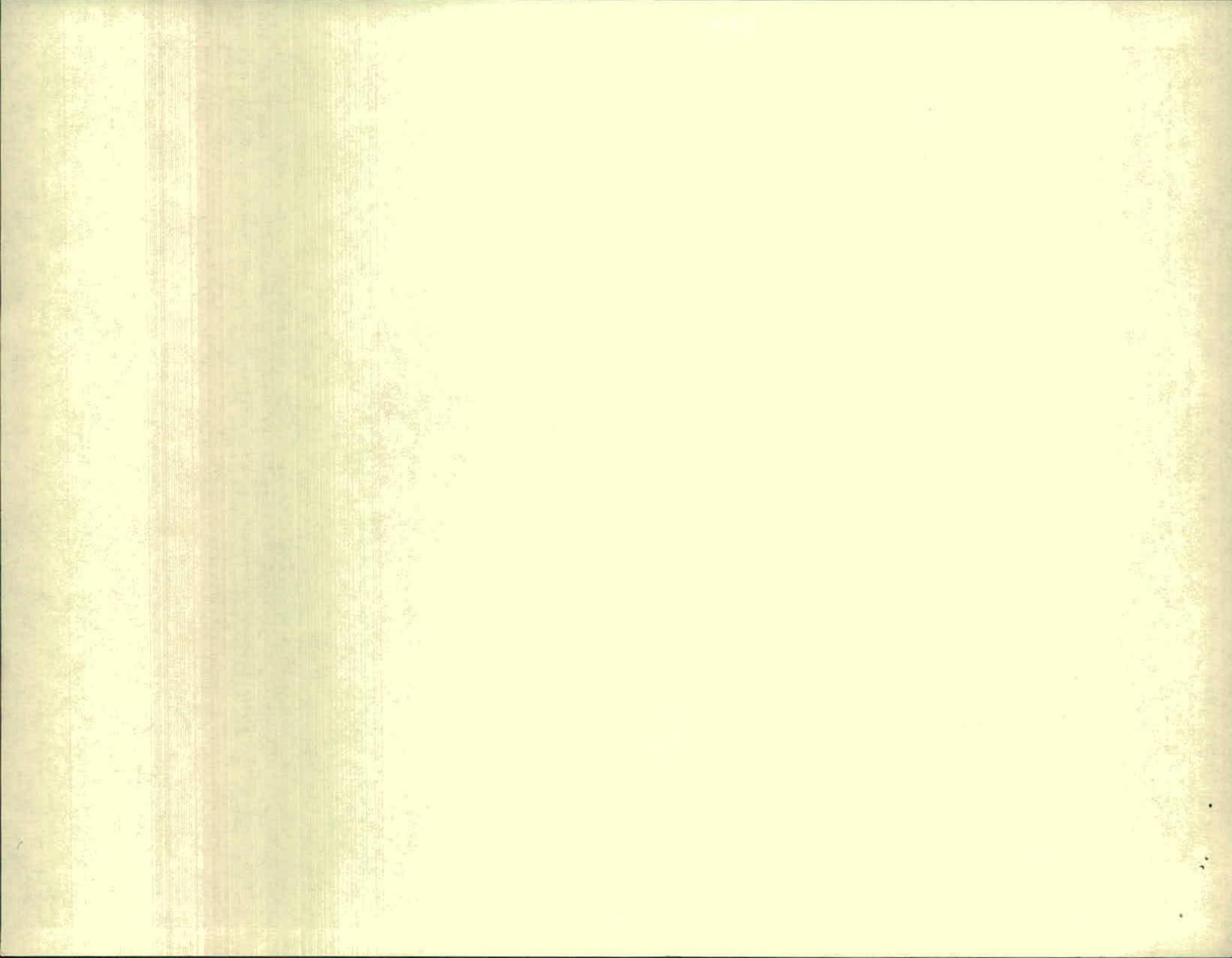
Comment: FINAL INSPECTION/W/O RELEASE

F-07/05/01

Job Completion



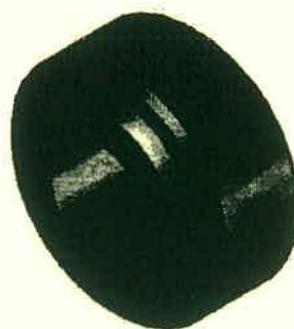
W-07/05/01



**DART**

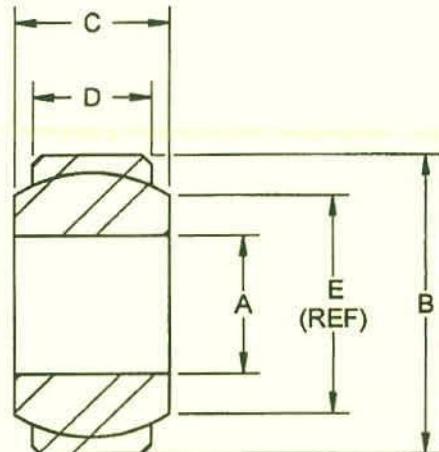
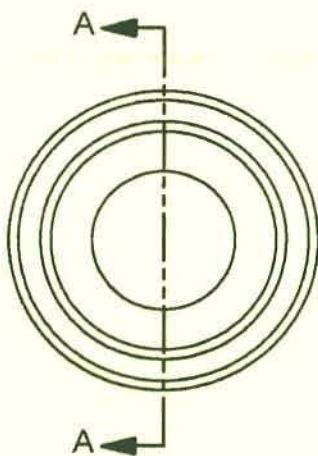
DESIGN <i>9P</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D2611	REV. C	SHEET 1 OF 1
DATE 06.09.20		TITLE BEARING	SCALE NTS	
REV	DATE	DESCRIPTION		
A	97.07.31	NEW ISSUE		
B	01.07.04	RE-DRAWN		
C	06.09.20	CHANGE TO SS; CHANGE SUPPLIER		

## SPECIFICATION CONTROL DRAWING



RELEASED

06.11.17 #

SECTION A-A

C

A	B	C	D	E (REF)	POSSIBLE SUPPLIER
0.375	0.813	0.406	0.313	0.592	McMASTER-CARR P/N 63215K34

SHOP COPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY  
SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

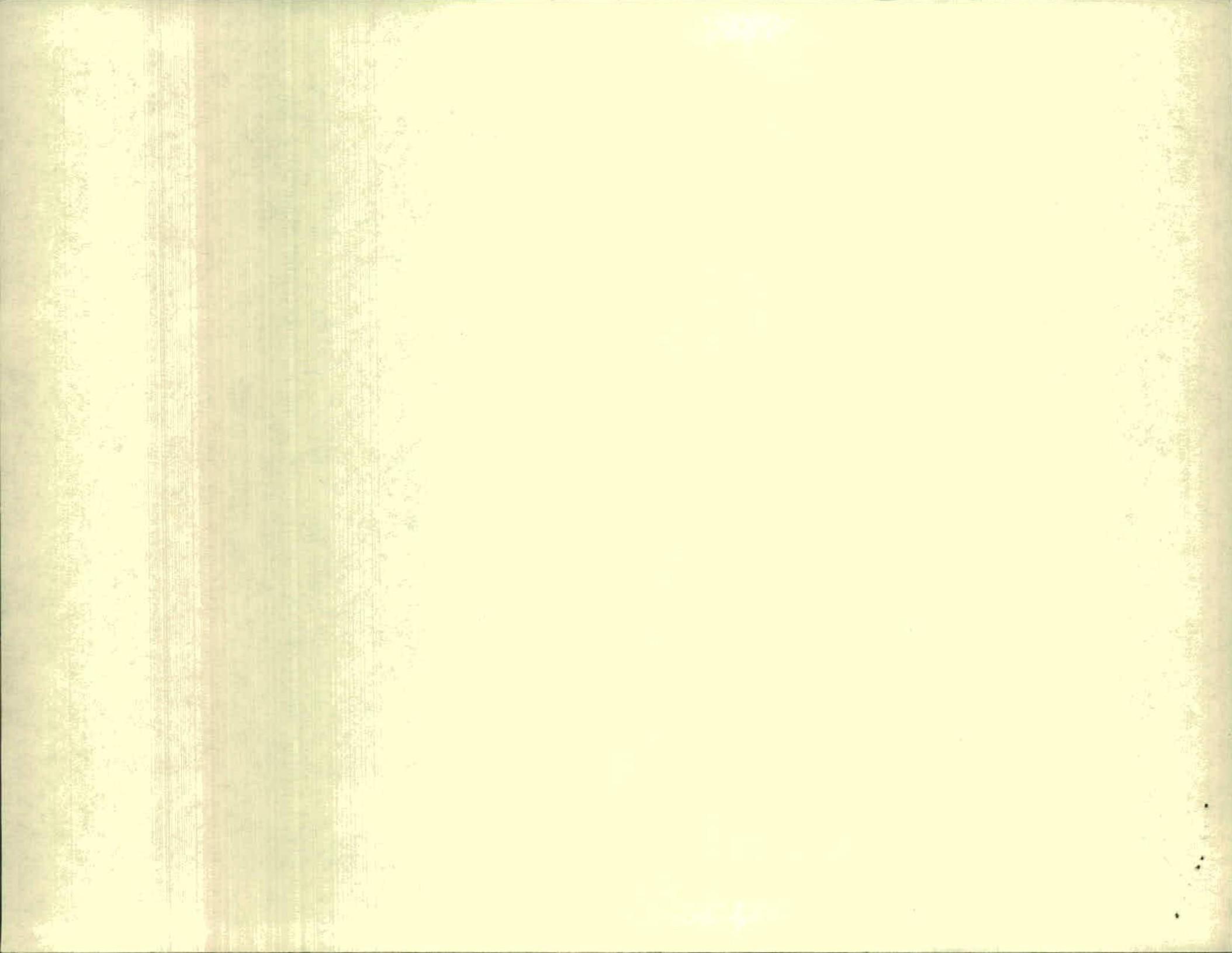
NO. 31888

## NOTES:

- 1) STAINLESS STEEL BALL JOINT SWIVEL BEARING
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

COPYRIGHT © 1997 BY DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.



DART AEROSPACE LTD  
1270 ABERDEEN ST  
HAWKESBURY ON

MAIN FINISHED GOODS LOCATION

K6A 1

YOUR PURCHASE  
ORDER NUMBER

P000003585

Today's Date: 4/24/07

MCMASTER-CARR  
200 AURORA INDUSTRIAL PKWY  
AURORA OH 44202

IF THERE ARE ANY QUESTIONS ABOUT THIS  
SHIPMENT CONTACT OUR SALES DEPARTMENT  
(330)995-5500

PAGE

1

MCM NUMBER  
3543108-02

Warehouse Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipment
3-299-05 23-52	63215 K34 S/O REC	80 EA	STAINLESS STEEL BALL JOINT SWIVEL BEARING PTFE LINED, 3/8" ID, 13/16" OD, 13/32" O'ALL WIDTH  This shipment completes the backorder for this item	1	100 EA	80

MCMMASTER-CARR PACKING LIST

081

